

Installation Instructions

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Anti-Roll-Kit # 82105.312

2013+ Scion FR-S

2013+ Subaru BRZ

Kit Contents	Description	Part Number	Qty
	Rear Bar	82105.320R	1
	Anti-Roll Hardware Kit	82105.312HK	1
	Rear Bushing 19mm	UB0347	2
	Information Kit	EPAK	1
	Instructions	82105.312INST	1

NOTES: Read All Instructions Before Beginning Installation

- Only qualified mechanics experienced in the installation and removal of suspension components should perform this installation.
- Use of a hoist and screw jack is highly recommended and will substantially reduce installation time.
- Never work on or under a vehicle unless it is properly supported.
- Tire Rotation: In order to increase the life of your tires, it is recommended to rotate your tires every 3,000 miles.

FACTORY REAR BAR REMOVAL

1. Begin by raising the vehicle and support it with the proper safety equipment. **Note: Never work on or under a vehicle that is not supported by the proper safety equipment.**



Photo 1

2. Disconnect the end links from the ends of the OE bar. (See Photo 1)

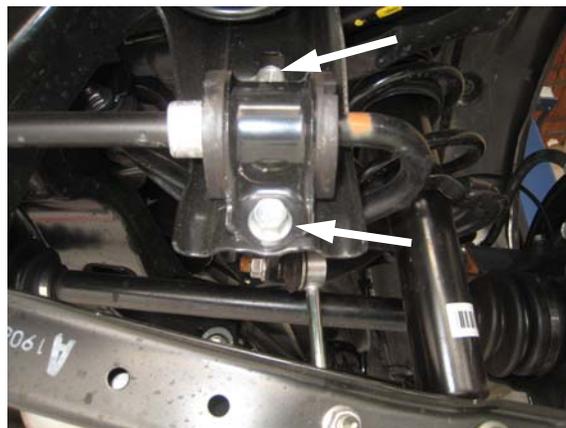


Photo 2

3. Remove the four bolts that secure the bushing brackets to the subframe, then, remove the bar from the vehicle. **Note: Be careful to note the orientation of the OE bar as the Eibach bar will be installed in the same orientation. (See Photo 2)**

EIBACH REAR BAR INSTALLATION

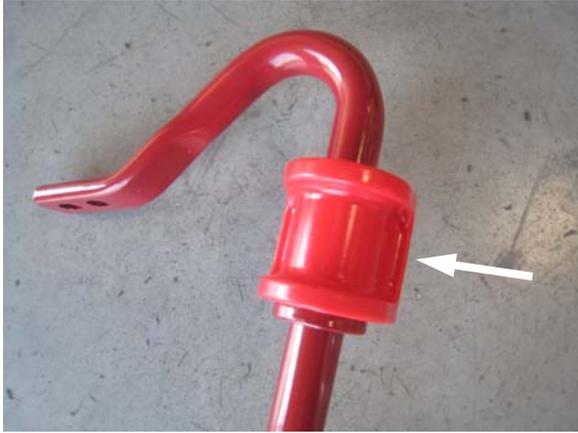


Photo 3

1. Apply some poly lubricant to the inside of the supplied Eibach rear bushings, then, install them onto the Eibach bar. (See Photo 3)



Photo 4

2. Install the Eibach bar onto the vehicle and secure it with the OE bushing brackets and OE hardware. (See Photo 4)

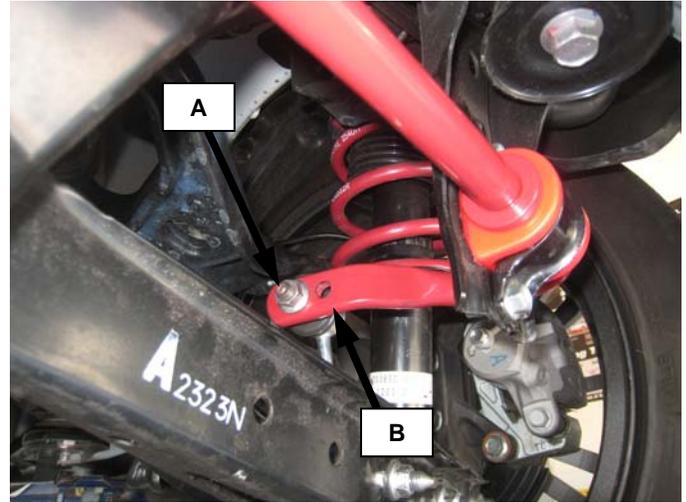


Photo 5

3. Secure the OE end links to the ends of the Eibach bar using the OE hardware. (See Photo 5)

4. Double check to make sure everything is properly positioned and tightened.
5. After road testing, double check all hardware to make sure everything is properly tightened.

TUNING THE REAR BAR



- a) Softest setting.
 - Reduces over-steer
 - Use in rain or on slick roads.
 - Use on rough or bumpy tracks.
 - Increases comfort.
- b) Firmest setting.
 - Reduces under-steer
 - Use on dry roads and tracks.
 - Use on smooth roads and tracks.
 - Do not use on wet or slick roads.